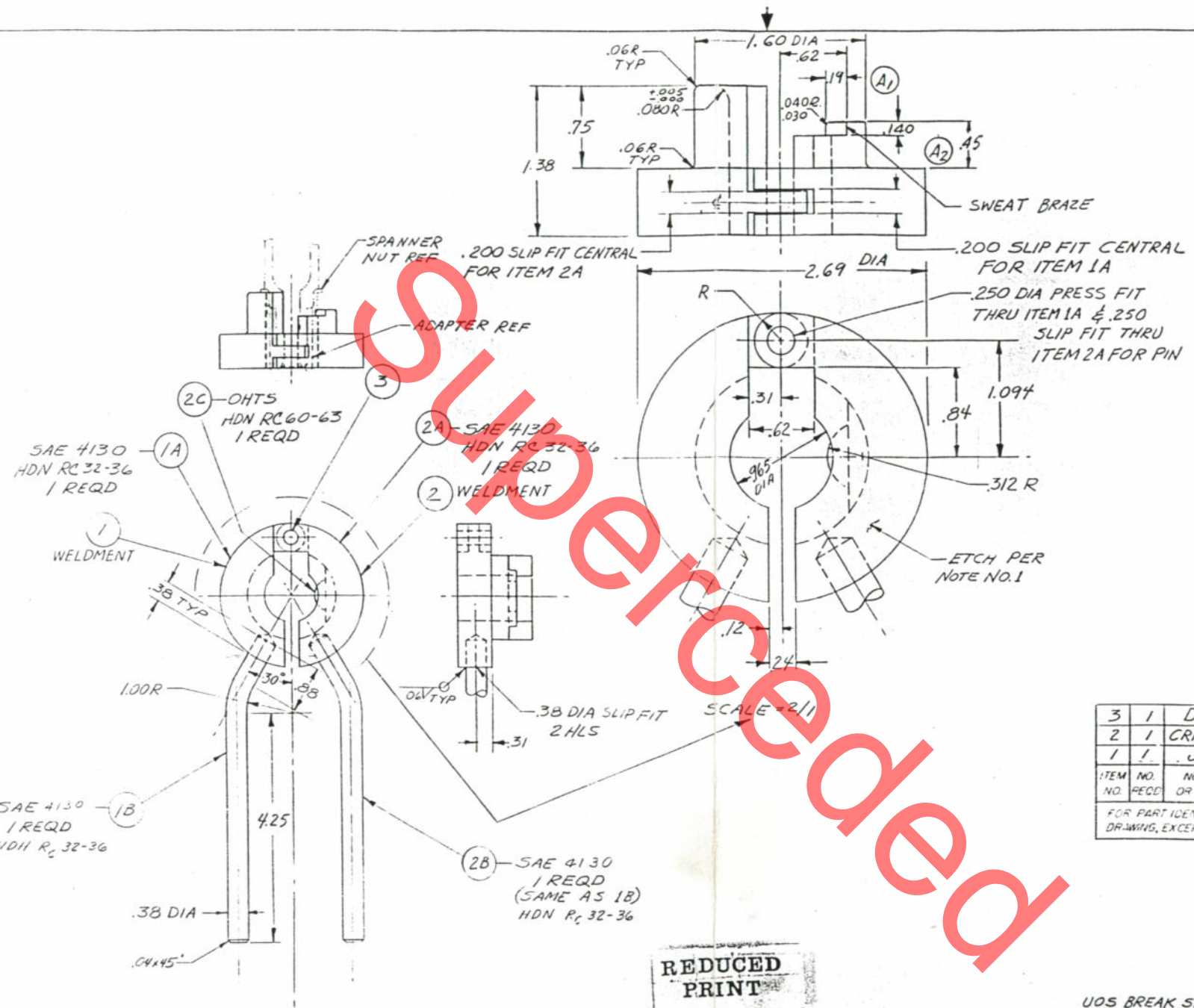

REVISIONS					
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	1 DELETED .250 AND 30° DIM AND ADDED .030-.040 R.	22 DEC 69	ATL-3704
		2 .140 DIM WAS .250 AND .45 DIM. WAS .56		

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADEMARK.
2. CAD. PLATE ITEMS 1&2 PER AMS 2400 PRIOR TO ASSY DIM. MUST BE MET AFTER PLATING

ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
3	1	DOWEL		.250 DIA X .62 LG	STL
2	1	CRIMPER JAW			WELDMENT
1	1	JAW			WELDMENT

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS ON THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

6798925

AMS 2400
LOCAL SPECS. (REF):

DRAWING PRACTICE
SURFACE TEXTURE
SCREW THREADS
GENERAL SPECIFICATIONS — SPEC SUMMARY

UOS BREAK SHARP EDGES .020

UNLESS OTHERWISE SPECIFIED
TOL. ON ANGLES ± 1°
TOL. ON 3 PLACE DECIMALS ± .010
TOL. ON 2 PLACE DECIMALS ± .02
6 PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC
MATL. SEE ITEM
HEAT TREAT AND HARDNESS SEE ITEM
SURFACE TREAT. NOTED
INSPECTION

G'P. APPROVALS — DATE
DRAWN M. KING 30 JAN 68
CHECKED E. A. SHAKE 7 OCT 68
CHF. DR.
METALLURGY
ENGR. 1
ENGR. 2 A. YOVANOVICH
ENGR. 3 E. PERCAN
FINAL R. H.
REVIEW APPROVAL

ALLISON DIVISION
GENERAL MOTORS CORPORATION
INDIANAPOLIS, INDIANA

TITLE: CRIMPER-LOCKNUT, GAS PRODUCER 2ND STAGE WHEEL

MODEL (FIRST USAGE) — APPLICATION: SEE SEPARATE PARTS LIST

SIZE D | CODE IDENT 73342 | DWG. NO. 6798925

SCALE 1/1 UOS | SHEET 1 OF 1

USED ON ENGINE MODELS 250 SERIES

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER. IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

These tool drawings are furnished in accord with the terms of the DDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

REDUCED PRINT

Superceded

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